



Significance of Thermal Isomerisation on the Quantitation of Total Vitamin D₃ in Foods

Brendon D. Gill^{1*}, Donald L. Gilliland², Harvey E. Indyk¹,
Jackie E. Wood¹, and David C. Woollard³

¹ Fonterra Co-operative Group Ltd, PO Box 7, Waitoa 3380, New Zealand

² Abbott Nutrition, Nutritional Research Center, 3300 Stelzer Rd., Columbus, OH 43219, USA

³ Hill Laboratories, Private Bag 3205, Hamilton 3240, New Zealand

* Corresponding author

Abstract

Sample preparation techniques for the analysis of vitamin D₃ in food matrices typically utilise a saponification step, either at room temperature or at elevated temperatures. A calciferol (vitamin D₂ or isotope labelled vitamin D₃) is generally chosen as the internal standard to compensate for changes of previtamin D₃-vitamin D₃ isomerisation during analysis, as well as to correct for analyte loss through complex sample preparation steps. Manufacturing practices and processing parameters contribute to previtamin D formation in food products. A significant proportion (5.6–8.3%) of the total vitamin D₃ in premixes was found as previtamin D₃, indicating that it is likely, depending upon storage temperature and the time since manufacture, that a vitamin D₃-fortified food product will contain a similar proportion of previtamin D₃ prior to analysis. Conversely, freshly-prepared internal standard solutions have low previtamin D levels (< 1%). In lieu of direct measurement, this discrepancy in previtamin D content between the internal standard and analyte forms of vitamin D will lead to analytical bias. To mitigate this as a source of potential error, it is recommended that sample pre-treatment steps are appropriately set and controlled. Based on this work, saponification times greater than 300, 120, or 60 min for temperatures of 60, 70, or 80 °C respectively should be employed and that saponification at room temperature be avoided.

Keywords

Vitamin D, Previtamin D, Saponification, Isomerisation

Introduction

Vitamin D as ergocalciferol (vitamin D₂) and cholecalciferol (vitamin D₃), is a secosterol that plays a major role in bone health. Both forms are available through the diet, and vitamin D₃ is also formed in the skin via irradiation of 7-dehydrocholesterol to previtamin D₃ with subsequent thermal isomerisation ([Figure 1](#)). The main biological function of vitamin D is controlling the absorption, transport, and deposition of calcium and phosphorus as part of bone mineralisation. In addition to rickets in children and osteomalacia in adults, vitamin D deficiency has been associated with increased rates of cancer, diabetes, and cardiovascular disease ([DeLuca 2004](#); [Hewavitharana 2013](#); [Higashi et al. 2010](#)).

The accurate analysis of vitamin D₃ in foods is challenging; aside from irreversible loss of vitamin D₃ through oxidative degradation, the reversible isomerisation of vitamin D₃ to previtamin D₃ is thermally induced, changing the relative proportion of each until equilibrium is reached ([Mackay et al. 1979](#); [Mulder et al. 1971](#)). This isomerisation is not affected *in vitro* by solvent, pH or UV light ([Keverling Buisman et al. 1968](#)), although *in vivo*, biological macromolecules may play a catalytic role ([Tian & Hollick 1995](#)). An important consequence of this phenomenon for nutritional purposes is that the measurement of total vitamin D₃ (the sum of vitamin D₃ and previtamin D₃) is necessary to obtain complete, reliable and consistent results ([de Vries 1979](#)).

During analysis of vitamin D₃ in foods, alkaline hydrolysis is the preferred technique to remove triglycerides prior to organic solvent extraction of the non-saponifiable fat-soluble vitamins. Such saponification procedures can be characterized as “high temperature–short time” or “low temperature–long time”, with either strategy commonly used in numerous methods ([Eitenmiller and Landen 2008](#); [Perales 2005](#)). The time/temperature for “hot” saponification is typically in range 60–80 °C for 30–60 min, whereas “cold” saponification is generally performed at room temperature for up to 24 hours. Cold saponification has the advantage of limiting further isomerisation to < 5% of previtamin D, whereas methods that utilise hot saponification during analysis yield a significant increase in the formation of previtamin D ([Gomes et al. 2013](#); [Perales 2005](#)), leading to an underestimation of the results for methods measuring vitamin D₃ only ([Schadt et al. 2012](#)).

To overcome the problem of thermally induced changes in previtamin D and vitamin D concentrations, many methods use calciferol internal standards, either vitamin D₂ for liquid chromatography–ultraviolet (LC–UV) methods or isotopically enriched vitamin D₃ for liquid chromatography–mass spectrometry (LC–MS) methods ([Eitenmiller and Landen 2008](#); [Perales 2005](#)).

Every technique applied to the analysis of total vitamin D in foods is vulnerable to various factors that need to be considered to ensure an accurate measurement. Because of their inherent UV molar

absorptivities, different instrument responses for previtamin D₂, vitamin D₂, previtamin D₃, and vitamin D₃ are generated in LC-UV methods (Hanewald et al. 1968). LC-MS methods that involve extraction without further clean-up will obtain complete recovery of both vitamin D₃ and previtamin D₃ (Huang and Winters 2011; Kwak 2014; Schadt et al. 2012). However, the equivalence of ionisation efficiencies of vitamin D and previtamin D cannot be assumed and would need to be demonstrated. Both LC-MS and LC-UV methods that use some form of clean-up, such as semi-preparative chromatography or solid-phase extraction, may have a discriminatory effect on vitamin D and previtamin D forms (AOAC 2016a; Heudi et al. 2004; Sliva et al. 1992; Strobel et al. 2013). Recent LC-MS methods using 4-phenyl-1,2,4-triazoline-3,5-dione (PTAD) derivatisation quantitate total vitamin D by detecting the vitamin D-PTAD adduct ions only; the contribution of previtamin D-PTAD adducts ions to total vitamin D is putatively accounted for by the internal standard (Abernethy 2012; AOAC 2016b; Gill et al. 2015; Gomes et al. 2015).

A fundamental assumption of all of these methods is that the proportions of previtamin D in the internal standard and in the sample are equivalent (Gill et al. 2016). Any differences in the previtamin D: vitamin D ratio between the internal standard and the sample may introduce quantitative bias. This is especially true for analytical methods that do not resolve and quantitate previtamin D separately as part of the analytical procedure.

The purpose of this research was to evaluate this assumption by (i) determining whether significant levels of previtamin D₃ were present in samples prior to routine analysis; (ii) assessing whether an isomerisation bias is possible, (iii) quantifying the magnitude of any potential bias, and (iv) recommending sample extraction protocols to minimise analytical error associated with previtamin D formation during analysis.

Experimental

Apparatus

A high performance liquid chromatography (HPLC) system consisting of an LC-20AT pump, an SIL-20AHT autosampler, a CTO-20AC column oven, an SPD-M20A photodiode array detector and a DGU 20AS degasser unit (Shimadzu, Kyoto, Japan) was used and incorporated a Cosmocore Cholesterol column (2.6 μ m, 4.6 \times 150 mm; Nacalai Tesque, Kyoto, Japan). Lab Solutions software (Shimadzu) version 5.73 was used for instrument control and data processing. Luer-lock syringes (3 mL; Hapool, Shandong, China) and Phenex nylon syringe filters (0.22 μ m \times 25 mm; Phenomenex, Torrance, CA, USA) were used for standard filtration.

Reagents

Vitamin D₃ (cholecalciferol), absolute ethanol, LC-grade methanol and acetonitrile, reagent-grade sodium chloride and sodium ascorbate, were supplied by Merck (Darmstadt, Germany). Water was purified to 18.2 MΩ resistivity using a Genpure water system (Thermo Fisher Scientific, Waltham, MA, USA).

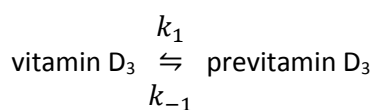
Standard solutions

A vitamin D₃ stock standard (1 mg mL⁻¹) was prepared by dissolving 100 mg in 100 mL of ethanol; five × 20 mL aliquots of this solution were immediately stored at –80 °C.

Standards at equilibrium

To model the behaviour of food samples that may contain a range of previtamin D₃: vitamin D₃ ratios, a set of vitamin D₃ standards were equilibrated to different temperatures was required. The temperatures 0, 10, 20, and 30 °C were chosen to model food product samples at expected storage temperatures. To determine the length of time needed to equilibrate these standards at each temperature, isomerisation rate constants described previously were used (Hanewald et al. 1968). The theoretical time taken to reach 99% equilibrium fraction ($t_{0.99}$) for pure vitamin D₃ can be estimated (Equation 1) based on these constants (Equations 2, 3). At low temperatures, it can take months or years to reach equilibrium; although, this time can be reduced significantly if the standard is initially equilibrated at a higher temperature followed by cooling to a lower temperature (Equation 4) (Keverling Buisman et al. 1968).

Therefore, from a set of five × 20 mL vials of vitamin D₃ stock standard, one vial remained in storage at –80 °C, three vials were stored at 20 °C, and one vial was stored at 30 °C. After 33 days of equilibration, two of the vials held at 20 °C were transferred to lower temperatures, namely one aliquot was from 20 to 0 °C and the other-from 20 to 10 °C; the other three vials remained at –80, 20, and 30 °C (Table 1). All vials remained at the targeted temperatures for a further 6 months to ensure that equilibration was complete prior to the commencement of time/temperature studies described below.



$$t_{0.99} = \frac{2 \times 2.303}{(k_1 + k_{-1})} \quad (\text{Equation 1})$$

$$\log k_1 = \frac{-4200}{T} + 10.29 \quad (\text{Equation 2})$$

$$\log k_{-1} = \frac{-5180}{T} + 12.53 \quad (\text{Equation 3})$$

where:

k_1 = isomerisation rate constant for vitamin D₃→previtamin D₃ (min⁻¹)

k_{-1} = isomerisation rate constant previtamin D₃→vitamin D₃ (min⁻¹)

T = temperature (K)

$$t_{0.99} = \frac{2.303}{(k_1 + k_{-1})} \log 100 \left(1 - \frac{f_{T_0}}{f_{T_1}} \right) \quad (\text{Equation 4})$$

where:

$$f_T = \frac{100 k_1}{k_1 + k_{-1}}, \text{ the fraction of vitamin D at temperature } T$$

Time/temperature experimental

Four experiments were performed to simulate typical saponification temperatures (25, 60, 70 and 80 °C) used in many published analytical methods for the analysis of vitamin D in foods ([Eitenmiller and Landen 2008](#); [Perales 2005](#)). For each experiment, five sets of 13 test tubes were placed in a rack and 5 mL of ethanol and 1 mL of sodium ascorbate (10% m/v) solution were added to every test tube. Equilibrated stock standard vials were removed from storage and for each equilibrated temperature (−80, 0, 10, 20, and 30 °C), 100 µL aliquots were pipetted into a set of 13 tubes. For the high temperature experiments (60, 70 and 80 °C), the tubes were placed in a water bath at the required temperature, whereas the ambient temperature experiment (25 °C), the tubes were placed in an HPLC column oven ([Table 2](#)). At the appropriate time, one test tube from each of the equilibration temperatures was removed and immediately cooled in a sodium chloride-ice water bath, and an aliquot was syringe filtered into an HPLC vial then stored at −18 °C to prevent any further change in vitamin D: previtamin D ratio prior to HPLC analysis.

Extinction coefficients

A number of extinction coefficients are available for vitamin D₃, however few values for previtamin D₃ have been published. In this study, vitamin D₃, $E^{1\%}(265 \text{ nm}) = 485 \text{ g dL}^{-1}\text{cm}^{-1}$ and previtamin D₃, $E^{1\%}(265 \text{ nm}) = 218 \text{ g dL}^{-1}\text{cm}^{-1}$ were used ([Hanewald et al. 1968](#)). Peak areas were normalized by correcting the previtamin D₃ peak area by multiplying by 2.22 (485/218).

Extraction of vitamin D₃ from premixes

Four fat-soluble vitamin premixes and a vitamin D₃ ingredient used for infant formula were each evaluated for their inherent previtamin D₃ content. These premixes were within manufacturer recommended use-by dates and had been stored at room temperature in accordance with the manufacturer's instructions for 5–12 months at the time of testing. Vitamin D₃ was extracted using dimethyl sulfoxide (DMSO), as previously described (Pastore et al.1997). Briefly, 2 mL of 10% v/v aqueous DMSO was added to 0.3 g of premix, mixed, and stood for 10 min prior to the addition of 20 mL of isooctane with 10 min shaking. A 10 mL aliquot of isooctane was evaporated to dryness, reconstituted in 2 mL methanol and 0.2 mL water was added, before syringe filtering into an HPLC vial.

Chromatography

The column oven was set at 40 °C with gradients formed by low pressure mixing of the mobile phases water (A), methanol (B), and acetonitrile (C) at a flowrate of 1.5 mL min⁻¹; with separation of previtamin D₃ and vitamin D₃ was achieved using the conditions described (Table 3). The photodiode array detector acquired spectral data between 200 and 300 nm with peak integration performed at 265 nm. To overcome any re-equilibration by delays in the autosampler tray each HPLC vial was removed from -18 °C storage immediately prior to instrumental analysis. The increase in previtamin D₃ and corresponding decrease in vitamin D₃ peaks area upon heating a pure vitamin D₃ standard is illustrated (Figure 2).

Results and discussion

The analysis of four fat-soluble vitamin premixes and a vitamin D₃ ingredient showed a significant fraction of previtamin D₃ is present in premixes prior to manufacture of the finished food product (Table 4). Vitamin premixes were analysed as a reliable proxy for supplemented foods in order to simplify the extraction requirements and thereby minimise changes in previtamin D caused by the analytical process. The results obtained indicate that depending on storage conditions and the time post-manufacture, a supplemented food, in either solid or liquid form, will likely contain a significant proportion of previtamin D₃ prior to analysis. Additionally, food manufacture is generally a heat intensive process and it is probable that more previtamin D will form from vitamin D during production.

Time/temperature model

A preliminary *ab initio* evaluation of potential analytical bias was performed using the published isomerisation rate constants, calculating theoretical initial and equilibrium previtamin D₃ and

vitamin D₃ proportions. A linear interpolation was used to determine whether any bias was possible under typical extraction conditions used in the quantitative estimation of the vitamin D₃ content of food samples. These calculations showed that the presence of previtamin D₃ in a sample prior to analysis is significant, in that a difference in previtamin D₃ fraction between the sample and the internal standard will result in an analytical bias of approximately 5–7%, irrespective of the saponification temperature used (Table 5). This prediction was of particular interest, as many methods use room temperature saponification as a means of limiting isomerisation during analysis (Perales et al. 2005).

Vitamin D₃ time/temperature study

A model system using authentic vitamin D₃ standards was used to evaluate possible bias due to differences in previtamin D: vitamin D ratios between internal standard and sample. Standards can be analysed simply without the need for complex extraction techniques, and provide a clear insight into the magnitude of any potential bias.

Calciferol internal standards, either vitamin D₂ for LC-UV methods or stable isotope-labelled vitamin D₃ for LC-MS methods, have been used almost exclusively in recent years to quantify vitamin D₃. The advantage of these compounds is that they correct for manipulative losses throughout complex analytical procedures. Additionally, calciferol internal standards also potentially correct for losses of vitamin D₃ via thermal isomerisation to the previtamin form. However, these analytical methods generally operate with an underlying, and usually undeclared, assumption that the previtamin D: vitamin D ratios for the internal standard and the sample are identical.

In lieu of direct measurement of previtamin D, this assumption is not valid unless both the sample and the internal standard have had sufficient time, at a given temperature, to reach equilibrium with respect to previtamin D. The presence of previtamin D₃ in premixes and ingredients as well as the high temperatures used during product manufacture, indicate that a supplemented food sample will contain a significant contribution of previtamin D₃ prior to analysis whereas, in contrast, the vitamin D internal standard contains negligible previtamin D at the time of spiking into the sample extract. It is therefore important that exposure to heat during extraction is of sufficient time to allow both the internal standard and the sample to establish equivalent proportions of previtamin D.

Typically, sample preparation techniques for the analysis of vitamin D₃ in food matrices utilise a saponification step, either at room temperature for 12–15 h or at elevated temperatures from 60 to 80 °C for 1 h.

To simulate conditions equivalent to cold saponification, a pure vitamin D₃ standard stored at –80 °C and vitamin D₃ standards previously equilibrated at 0, 10, 20 and 30 °C were warmed in a column oven at 25 °C over a period of 12 days with aliquots analysed for previtamin D₃ and vitamin D₃ content every 24 h. In this way, the solutions commenced re-equilibration to the new temperature from different initial previtamin D concentrations (Figure 3). After 12 h, the results indicate that the –80 °C standard (as a proxy for a calciferol internal standard) contained approximately 98.8% vitamin D₃, whereas the 20 °C standard (as a proxy for vitamin D₃ in a solid or liquid sample) contained 91.5% vitamin D₃. For many analytical methods this difference will result in a measurement bias of up to –7.4% and will report only 92.6% of the true result (Table 6). A larger bias will be expected in samples that have equilibrated during storage to temperatures higher than 20 °C.

Similarly, to simulate the conditions used in hot saponification, a pure vitamin D₃ standard and vitamin D₃ thermally equilibrated standards were heated in a water bath at 60, 70, or 80 °C over a period of 720, 360, or 180 min, with aliquots analysed for previtamin D₃ and vitamin D₃ every 60, 30, or 15 min respectively (Figures 4–6). After 60 min saponification time at 60, 70, or 80 °C respectively, approximately 93.9, 87.6 or 81.2% of the –80 °C standard remained in the vitamin D form, whereas the 20 °C standard contained 88.6, 84.8 or 80.7% vitamin D₃. These differences in previtamin D content indicate that for many analytical methods the measured results for samples stored at 20 °C and heated to 60, 70, or 80 °C during saponification will have maximum possible bias of –5.6, –3.2 or –0.6% and will report only 94.4, 96.8 or 99.4% of the true result, respectively (Table 6).

For cold saponification at 25 °C, 8 days was required before the difference between each of the pre-equilibrated standards was less than 1% which far exceeds the typical saponification time of 12–15 h. For hot saponification at 60, 70, and 80 °C respectively, the differences in the vitamin D₃ proportions for each pre-equilibrated standard were less than 1% after 300, 120, and 60 min.

Although these bias values are relatively small and in some cases within analytical precision for most methods, a systematic bias is a fundamental component of analytical error and should be identified and where possible removed. Therefore, to eliminate differential thermal conversion to previtamin D as a source of analytical error, it is recommended that saponification times be greater than 300, 120, or 60 min for temperatures of 60, 70, or 80 °C respectively, and that room temperature saponification be avoided.

Conclusions

Depending on post-manufacture storage conditions, it is plausible that food samples, in either solid or liquid form, containing vitamin D will have a significant contribution of previtamin D prior to analysis.

Analytical methods that use calciferol internal standards are therefore susceptible to bias, due to differences in the proportion of previtamin D between the sample and the internal standard.

To remedy this problem, methods should incorporate a heat treatment during saponification that ensures that both the internal standard and the sample have reached equivalence with respect to their previtamin D contribution prior to instrumental analysis.

Acknowledgments

The authors acknowledge the support of Fonterra Co-operative Group Ltd.

Compliance with Ethical Standards

Conflict of Interest

Brendon Gill declares that he has no conflict of interest. Donald Gilliland declares that he has no conflict of interest. Harvey Indyk declares that he has no conflict of interest. Jackie Wood declares that she has no conflict of interest. David Woollard declares that he has no conflict of interest.

Ethical Approval

This article does not contain any studies with human participants or animals performed by any of the authors.

Informed Consent

Not applicable.

References

- Abernethy GA (2012) A rapid analytical method for cholecalciferol (vitamin D3) in fortified infant formula, milk and milk powder using Diels–Alder derivatisation and liquid chromatography–tandem mass spectrometric detection. *Anal Bioanal Chem* 403:1433–1440
- AOAC (2016a) Official Methods of Analysis of AOAC International 20th ed.: Method 2002.05. AOAC International, Gaithersburg, MD
- AOAC (2016b) Official Methods of Analysis of AOAC International 20th ed.: Method 2016.05. AOAC International, Gaithersburg, MD
- DeLuca HF (2004) Overview of general physiologic features and functions of vitamin D. *Am J Clin Nutr* 80:1689S–1696S

- de Vries EJ, Zeeman J, Esser RJ, Borsje B, Mulder FJ (1979) Analysis of fat-soluble vitamins. XXIII. High performance liquid chromatographic assay for vitamin D in vitamin D₃ and multivitamin preparations. *J Assoc Off Anal Chem* 62:1285–1291
- Eitenmiller RR, Ye L., Landen Jr WO (2008) *Vitamin analysis for the health and food sciences*. 2nd ed. CRC Press, Boca Raton, FL
- Gill BD, Abernethy GA, Green RJ, Indyk HE (2016) Analysis of vitamin D₂ and vitamin D₃ in fortified milk powders and infant and nutritional formulas by liquid chromatography–tandem mass spectrometry: single-laboratory validation, First Action 2016.05. *J AOAC Int* 99:1321–1330
- Gill BD, Zhu X, Indyk HE (2015) A rapid method for the determination of vitamin D₃ in milk and infant formula by liquid chromatography/tandem mass spectrometry. *J AOAC Int* 98:431–435
- Gomes FP, Shaw PN, Whitfield K, Hewavitharana AK (2015) Simultaneous quantitative analysis of eight vitamin D analogues in milk using liquid chromatography–tandem mass spectrometry. *Anal Chim Acta* 891:211–220
- Gomes FP, Shaw PN, Whitfield K, Koorts P, Hewavitharana AK (2013) Recent trends in the determination of vitamin D. *Bioanalysis* 5:3063–3078
- Hanewald KH, Mulder FJ, Keuning KJ (1968) Thin-layer chromatographic assay of vitamin D in high-potency preparations. Analysis of fat-soluble vitamins IX. *J Pharm Sci* 57:1308–1312
- Heudi O, Trisconi MJ, Blake CJ (2004) Simultaneous quantification of vitamins A, D₃ and E in fortified infant formulae by liquid chromatography–mass spectrometry. *J Chromatogr A* 1022:115–123
- Hewavitharana AK (2013) Current status of vitamin D assays: are they reliable and sufficiently informative for clinical studies? *Bioanalysis* 5:1325–1327
- Higashi T, Shimada K, Toyo'oka T (2010) Advances in determination of vitamin D related compounds in biological samples using liquid chromatography–mass spectrometry: a review. *J Chromatogr B* 878:1654–1661
- Huang M, Winters D (2011) Application of ultra-performance liquid chromatography/tandem mass spectrometry for the measurement of vitamin D in foods and nutritional supplements. *J AOAC Int* 94:211–223
- Keverling Buisman JA, Hanewald KH, Mulder FJ, Roborgh JR, Keuning KJ (1968) Evaluation of the effect of isomerization on the chemical and biological assay of vitamin D. *J Pharm Sci* 57:1326–1329
- Kwak BM, Jeong IS, Lee MS, Ahn JH, Park JS (2014) Rapid determination of vitamin D₃ in milk-based infant formulas by liquid chromatography-tandem mass spectrometry. *Food Chem* 65:569–574

- Mackay C, Tillman J, Burns DT (1979) Determination of vitamin D₂ in multivitamin tablets by high-performance liquid chromatography. *Analyst* 104:626–636
- Mulder FJ, de Vries EJ, Borsje B (1971) Chemical analysis of vitamin D in concentrates and its problems. XII. Analysis of fat-soluble vitamins. *J Assoc Off Anal Chem* 54:1168–1174
- Pastore RJ, Dunnett RV, Webster GK (1997) Dimethyl sulfoxide extraction method for the liquid chromatographic analysis of microencapsulated vitamin D₃. *J Agric Food Chem* 45:1784–1786
- Perales S, Alegría A, Barberá R, Farré R (2005) Review: determination of vitamin D in dairy products by high performance liquid chromatography. *Food Sci Technol Int* 11:451–462
- Schadt HS, Gössl R, Seibel N, Aebischer C-P (2012) Quantification of vitamin D₃ in feed, food, and pharmaceuticals using high-performance liquid chromatography/tandem mass spectrometry. *J AOAC Int* 95:1487–1494
- Sliva MG, Green AE, Sanders JK, Euber JR, Saucerman JR (1992) Reversed-phase liquid chromatographic determination of vitamin D in infant formulas and enteral nutritional. *J AOAC Int* 75:566–571
- Strobel N, Buddhadasa S, Adorno P, Stockham K, Greenfield H (2013) Vitamin D and 25-hydroxyvitamin D determination in meats by LC-IT-MS. *Food Chem* 138:1042–1047
- Tian XQ, Hollick MF (1995) Catalyzed thermal isomerization between previtamin D₃ and vitamin D₃ via β -cyclodextrin complexation, *J Biol Chem* 270:8706–8711

Table 1. Predicted storage times for vitamin D₃: previtamin D₃ equilibrium

Storage	Equilibrated standards				
	–80 °C	0 °C	10 °C	20 °C	30 °C
Equilibration	–80 °C	20 °C	20 °C	20 °C	30 °C
temperature/ time	0 d ^a	32.9 d	32.9 d	32.9 d	10.8 d
	—	0 °C	10 °C	—	—
		93.0 d	12.7 d		
Total time	0 d	125.9 d	45.6 d	32.9 d	10.8 d
f _E ^b	100%	96%	94%	93%	91%

^a d = equilibration time in days^b f_E = theoretical proportion of vitamin D₃:total vitamin D₃ at equilibrium

Table 2. Time/temperature intervals for simulation of saponification

	Simulated saponification temperature			
	25 °C	60 °C	70 °C	80 °C
Standards	13 × -80 °C	13 × -80 °C	13 × -80 °C	13 × -80 °C
	13 × 0 °C	13 × 0 °C	13 × 0 °C	13 × 0 °C
	13 × 10 °C	13 × 10 °C	13 × 10 °C	13 × 10 °C
	13 × 20 °C	13 × 20 °C	13 × 20 °C	13 × 20 °C
	13 × 30 °C	13 × 30 °C	13 × 30 °C	13 × 30 °C
Initial time (t_0)	0	0	0	0
Interval (t_i)	1 day	60 min	30 min	15 min
Final time (t_{13})	12 days	720 min	360 min	180 min

Table 3 Gradient procedure for chromatographic separation

Time (min)	Mobile phase composition (%)		
	A	B	C
0	15	75	10
16	0	90	10
17	15	75	10
25	15	75	10

A = water

B = methanol

C = acetonitrile

Table 4 Ratio of previtamin D₃ to vitamin D₃ in vitamin premixes and ingredients

Sample	Previtamin D ₃	Vitamin D ₃
Fat-soluble vitamin premix–1	8.3%	91.7%
Fat-soluble vitamin premix–2	8.1%	91.9%
Fat-soluble vitamin premix–3	5.6%	94.4%
Fat-soluble vitamin premix–4	5.9%	94.1%
Vitamin D ₃ ingredient	8.0%	92.0%



Table 5 Theoretical bias for vitamin D₃ measurement in samples at 20 °C

Saponification		Sample equilibrated at 20 °C			Internal standard ^a			Ratio ^b	Potential bias ^c
		Initial	End sap ^d	Equilibrium	Initial	End sap	Equilibrium		
25 °C	<i>T</i> ^e	20 °C	25 °C	25 °C	–80 °C	25 °C	25 °C	0.949	–5.1%
	<i>k</i> ₁ (min ^{–1}) ^f	9.03 × 10 ^{–5}	—	1.57 × 10 ^{–4}	3.38 × 10 ^{–12}	—	1.57 × 10 ^{–4}		
	<i>k</i> _{–1} (min ^{–1}) ^g	7.09 × 10 ^{–6}	—	1.40 × 10 ^{–5}	4.90 × 10 ^{–15}	—	1.40 × 10 ^{–5}		
	<i>t</i> (min) ^h	0	900	24747	0	900	26653		
	<i>f</i> ⁱ	93%	93%	92%	100%	98%	92%		
60 °C	<i>T</i>	20 °C	60 °C	60 °C	–80 °C	60 °C	60 °C	0.929	–7.1%
	<i>k</i> ₁ (min ^{–1})	9.03 × 10 ^{–5}	—	4.76 × 10 ^{–3}	3.38 × 10 ^{–12}	—	4.76 × 10 ^{–3}		
	<i>k</i> _{–1} (min ^{–1})	7.09 × 10 ^{–6}	—	9.43 × 10 ^{–4}	4.90 × 10 ^{–15}	—	9.43 × 10 ^{–4}		
	<i>t</i> (min)	0	60	404	0	60	492		
	<i>f</i>	93%	91%	83%	100%	98%	83%		
70 °C	<i>T</i>	20 °C	70 °C	70 °C	–80 °C	70 °C	70 °C	0.947	–5.3%
	<i>k</i> ₁ (min ^{–1})	9.03 × 10 ^{–5}	—	1.11 × 10 ^{–2}	3.38 × 10 ^{–12}	—	1.11 × 10 ^{–2}		
	<i>k</i> _{–1} (min ^{–1})	7.09 × 10 ^{–6}	—	2.68 × 10 ^{–3}	4.90 × 10 ^{–15}	—	2.68 × 10 ^{–3}		
	<i>t</i> (min)	0	60	187	0	60	216		
	<i>f</i>	93%	89%	81%	100%	94%	81%		
80 °C	<i>T</i>	20 °C	80 °C	80 °C	–80 °C	80 °C	80 °C	0.953	–4.7%
	<i>k</i> ₁ (min ^{–1})	9.03 × 10 ^{–5}	—	2.47 × 10 ^{–2}	3.38 × 10 ^{–12}	—	2.47 × 10 ^{–2}		
	<i>k</i> _{–1} (min ^{–1})	7.09 × 10 ^{–6}	—	7.17 × 10 ^{–3}	4.90 × 10 ^{–15}	—	7.17 × 10 ^{–3}		
	<i>t</i> (min)	0	60	88	0	60	98		
	<i>f</i>	93%	82%	77%	100%	86%	77%		

^a Either vitamin D₂ or stable isotope labelled vitamin D₃^b Ratio = *f*(sample) / *f*(internal standard) at end of saponification^c Bias = (1–(*f*(sample) / *f*(internal standard))) × 100^d End of saponification^e *T* = temperature^f *k*₁ = isomerisation constant for reaction vitamin D₃→previtamin D₃ (min^{–1})^g *k*_{–1} = isomerisation constant for reaction previtamin D₃→vitamin D₃ (min^{–1})^h *t* = time (min)ⁱ *f* = theoretical proportion of vitamin D₃:total vitamin D₃

Table 6 Potential maximum bias due to isomerisation of a sample equilibrated at 20 °C

Saponification temperature		25 °C	60 °C	70 °C	80 °C
Saponification time		12 h	60 min	60 min	60 min
$f_{(\text{sample})}$ ^a	t_0 ^b	91.8%	91.8%	91.8%	91.8%
	t_s ^c	91.5%	88.6%	84.8%	80.7%
$f_{(\text{internal standard})}$ ^d	t_0	100%	100%	100%	100%
	t_s	98.8%	93.9%	87.6%	81.2%
Ratio ^e		0.926	0.944	0.968	0.994
Bias ^f		−7.4%	−5.6%	−3.2%	−0.6%

^a $f_{(\text{sample})}$ = measured proportion of vitamin D₃:total vitamin D₃ in sample^b t_0 = initial time^c t_s = saponification time^d $f_{(\text{internal standard})}$ = measured proportion of vitamin D₃:total vitamin D₃ in internal standard^e Ratio = $f_{(\text{sample})} / f_{(\text{internal standard})}$ at end of saponification^f Bias = $(1 - (f_{(\text{sample})} / f_{(\text{internal standard})})) \times 100$

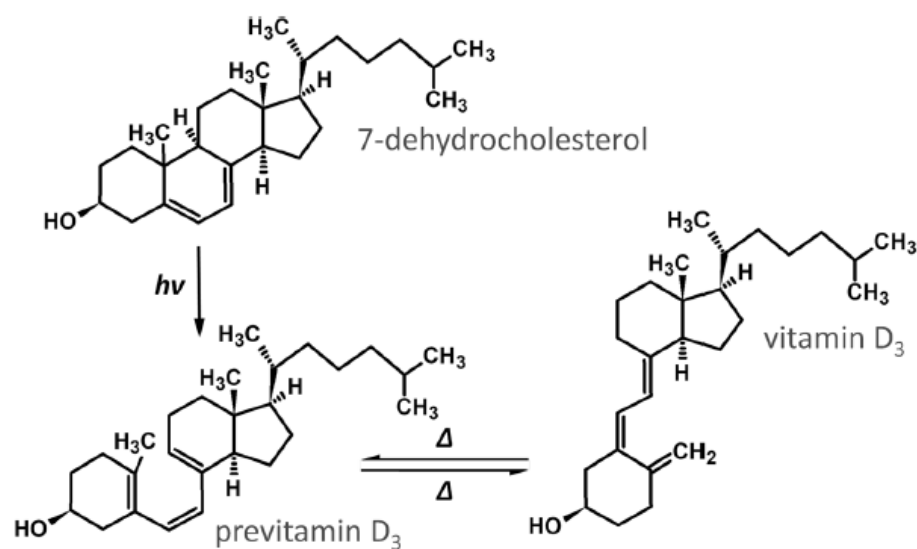


Figure 1. LC MS/MS MRM chromatograms of a mixed nucleotide and nucleotide

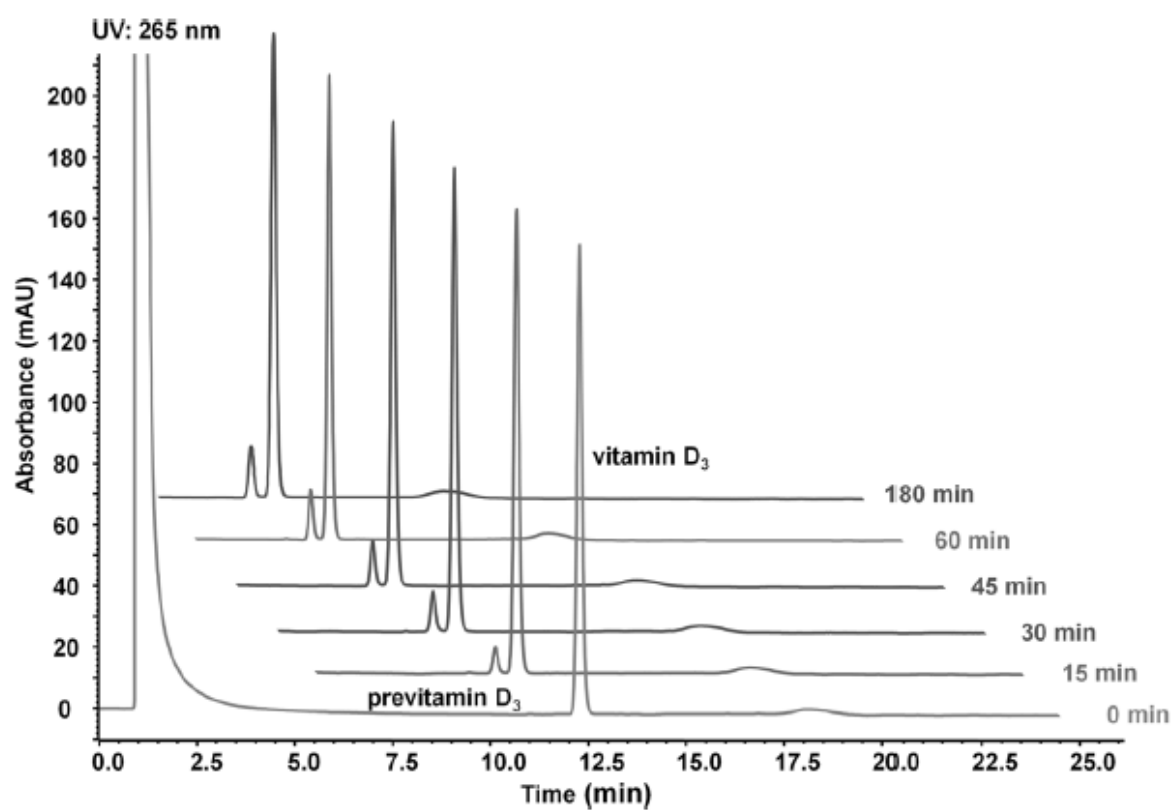


Figure 2. Chromatographic analysis of previtamin D₃ and vitamin D₃ in a standard heated to 80 °C

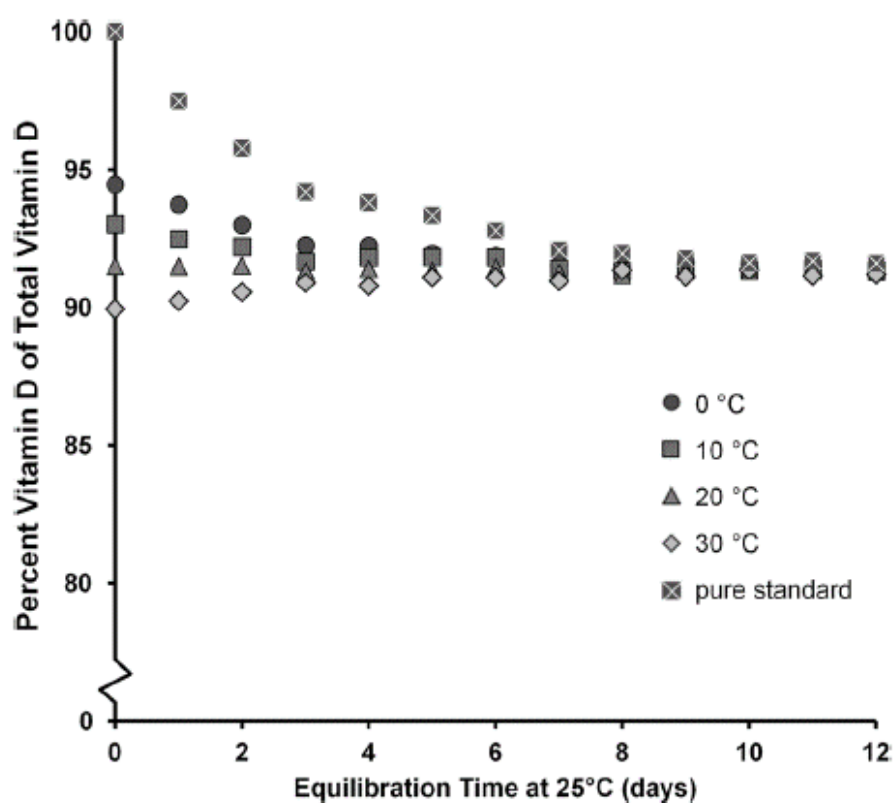


Figure 3. Vitamin D₃ percentage of total vitamin D₃ in equilibrated standards upon heating at 25 °C

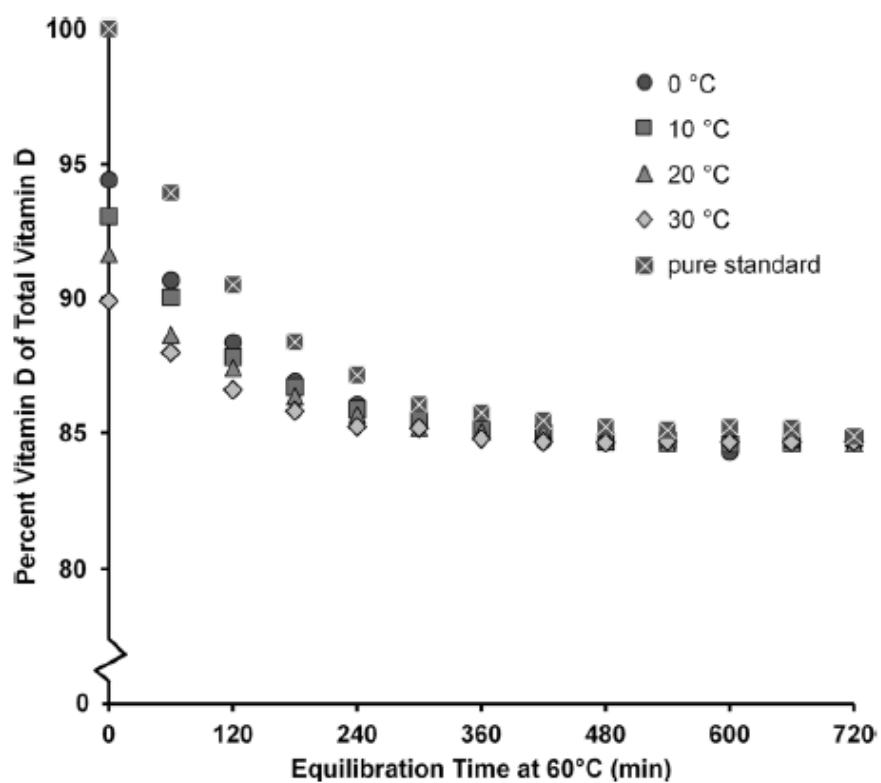


Figure 4. Vitamin D₃ percentage of total vitamin D₃ in equilibrated standards upon heating at 60 °C

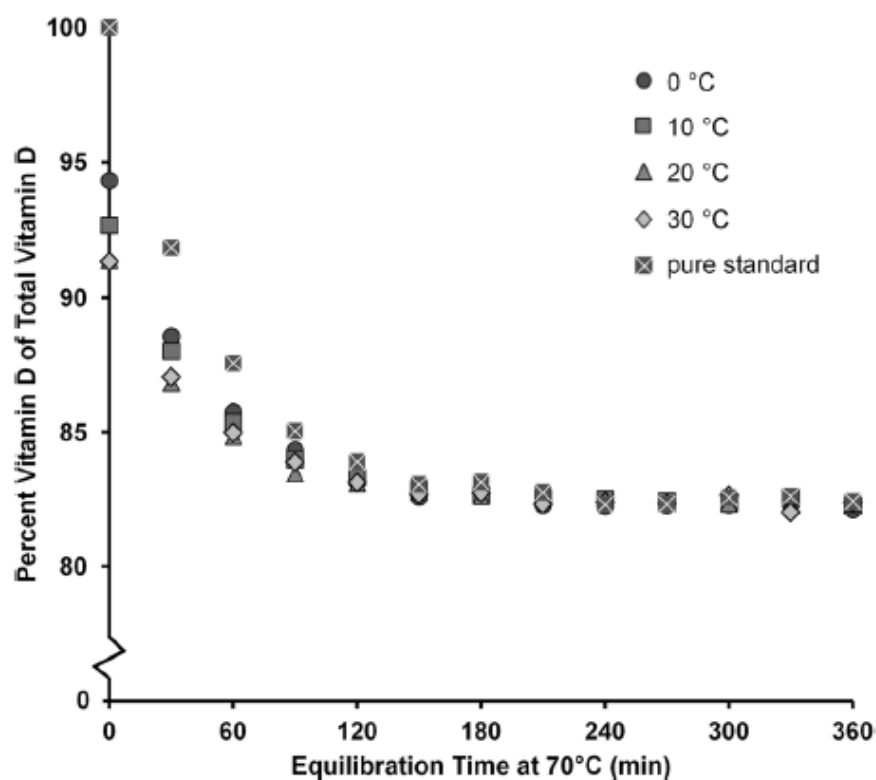


Figure 5. Vitamin D₃ percentage of total vitamin D₃ in equilibrated standards upon heating at 70 °C

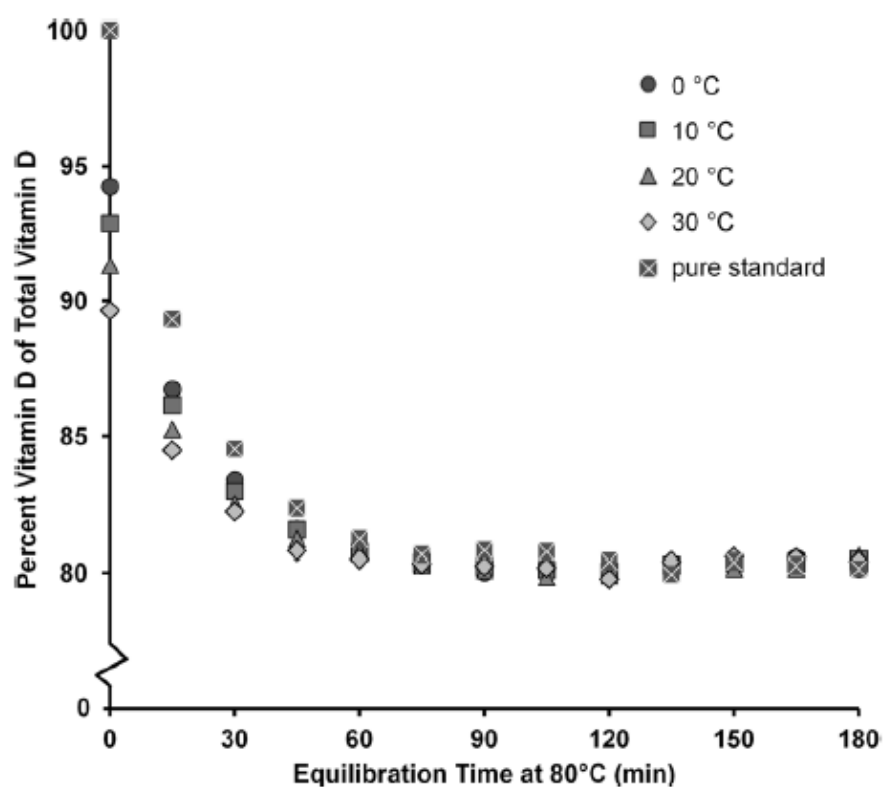


Figure 6. Vitamin D₃ percentage of total vitamin D₃ in equilibrated standards upon heating at 80 °C